



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-027
Job Sheet 170916



Part No: D350-567-027

Job Qty: 1 ea

Part Name: Large Vertical Reference Floor Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 2/13/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-10-07 as per revD DD verified by: IPP REV:B 13.10.15 AS PER IIN REV:E DD
VERF:JLM

Ship Via:

DAS
10
9-88

chg 002

DAS
21
9-88

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/13/18	2/13/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 58 9-88 MAY 0 1 2018 Fg034 DAS 21 9-88 MAY 0 1 2018
110	Packaging	1 pcs	2/13/18	2/13/18	0.00	0.00	Packaging1-3		
120	QC	1 pcs	2/13/18	2/13/18	0.00	0.00	QC4		
125	DC	1 pcs	2/13/18	2/13/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/13/18	2/13/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	2/13/18	2/13/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-567-023	Replacement Window, Large	1 Ea (1 ea)	90-Start up Operation	5038413
D350-567-115	Replacement Interior Window	1 Ea (1 ea)	90-Start up Operation	5038419

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-567-023	1	0	0
	D350-567-115	1	2	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval																																																									
Descripti 		DART AEROSPACE Container No: S067198 Part: D350-567-027 Job No: 170916 Serial No/Batch: S067198 Revision: Inspector: Date: 05/01/18		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																									
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> </thead> <tbody> <tr> <td style="width:15%;">Environment</td> <td style="width:15%;">☐</td> <td style="width:15%;">No Re-1</td> <td style="width:15%;">☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operat</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplie</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> </tr> <tr> <td colspan="4" style="text-align: center;">OTHER : _____</td> </tr> </tbody> </table>						Root Cause				Environment	☐	No Re-1	☐	Design	☐	Operat	☐	Doc/Data	☐	Offset/	☐	Equip/Tooling	☐	Supplie	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	OTHER : _____			
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Change Record

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Part Number: D350-567-027

Description: FLOOR WINDOW INSTALLATION, LARGE

[illegible]